

1a Plain Installation



Plain letters are shipped without mounting hardware.

1b Flange Installation



Flange is a flat, 3/16" to 1/2" perimeter on the letter return of a formed letter into which holes can be drilled. Secure with screws or nails. Wider flange available upon request. Not recommended for letters under 6".

2a Stud Installation



Studs are metal threaded posts attached to the back of the letters. Specify if studs need to be in line for brick or block wall mortar joints. Stud mount orders include studs long enough to stand-off approx. 1-1/2"-2" from the back of the letters. See page 204 for other available length studs. (Brick: 2-5/8" on center; Block: 8" on center)

Mounting Patterns



1. Check pattern in shop FIRST!

- Spelling
- Layout
- Spacing



2. Tape one edge of the template to the installation surface with masking tape and unroll it. Level the template and tape the entire pattern securely to the installation surface.



3. Mark holes with center punch, remove pattern if holes are visible on wall, then drill holes slightly larger than stud diameter and 3 inches deep where indicated on your template. Remove the template and clean out all drill holes using compressed air.



4. Insert the studs into the stud holes on the back of each letter. Place letters in holes on wall before applying silicone to verify position. Adjust as necessary by opening holes with your drill bit. Now fill the drill holes in the wall of the first letter with silicone.



5. Push the tube of silicone over each stud on the first letter in order to evenly coat it with adhesive.



6. Push the letter into the drill holes. If not using spacers, use a thin shim to stand-off slightly from the wall. Secure to wall using long strips of tape. Remove tape after silicone sets. Repeat steps 4 through 6 for the rest of the letters.